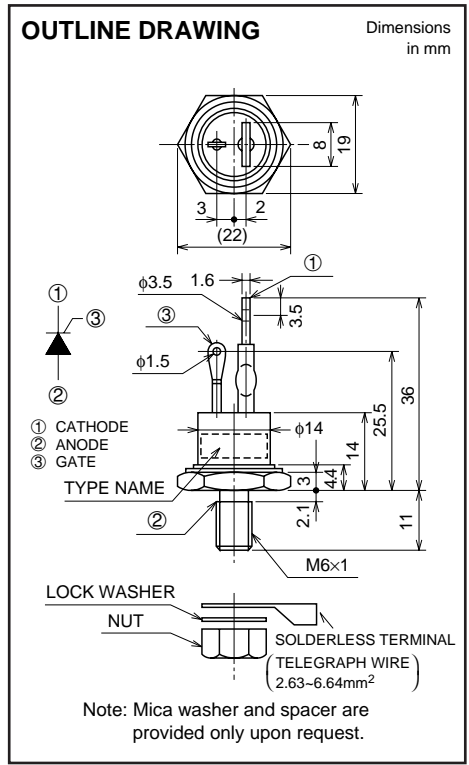


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MEDIUM POWER USE
NON-INSULATED TYPE, GLASS PASSIVATION TYPE



APPLICATION

DC motor control, electric furnace control, static switches, DC supply

MAXIMUM RATINGS

| Symbol | Parameter | Voltage class | | | | | Unit |
|---------|---------------------------------------|---------------|-----|-----|------|------|------|
| | | 8 | 12 | 16 | 20 | 24 | |
| VRRM | Repetitive peak reverse voltage | 400 | 600 | 800 | 1000 | 1200 | V |
| VRSM | Non-repetitive peak reverse voltage | 480 | 720 | 960 | 1200 | 1350 | V |
| VR (DC) | DC reverse voltage | 320 | 480 | 640 | 800 | 960 | V |
| VDRM | Repetitive peak off-state voltage | 400 | 600 | 800 | 1000 | 1200 | V |
| VDSM | Non-repetitive peak off-state voltage | 480 | 720 | 980 | 1000 | 1200 | V |
| VD (DC) | DC off-state voltage | 320 | 480 | 640 | 800 | 960 | V |

| Symbol | Parameter | Conditions | Rated Values | Unit |
|-------------|---|---|--------------|------------------|
| I_T (RMS) | RMS on-state current | | 31.5 | A |
| I_T (AV) | Average on-state current | Commercial frequency, sine half wave, 180° conduction, $T_c=86^\circ\text{C}$ | 20 | A |
| I_{TSM} | Surge on-state current | 60Hz sine half wave 1 full cycle, peak value, non-repetitive | 300 | A |
| I^2t | I^2t for fusing | Value corresponding to 1 cycle of half wave 60Hz, surge on-state current | 380 | A ² s |
| di/dt | Critical rate of rise of on-state current | $V_D=1/2V_{DRM}$, $I_{TM}=60\text{A}$, $I_G=0.1\text{A}$, $T_j=25^\circ\text{C}$, $f=60\text{Hz}$ | 100 | A/ μs |
| PGM | Peak gate power dissipation | | 5.0 | W |
| PG (AV) | Average gate power dissipation | | 0.5 | W |
| VFGM | Peak gate forward voltage | | 10 | V |
| VRGM | Peak gate reverse voltage | | 5 | V |
| IFGM | Peak gate forward current | | 2 | A |
| T_j | Junction temperature | | -30 ~ +125 | °C |
| T_{stg} | Storage temperature | | -30 ~ +125 | °C |
| — | Mounting torque | | 30 | kg-cm |
| | | | 2.94 | N-m |
| — | Weight | Typical value | 20 | g |

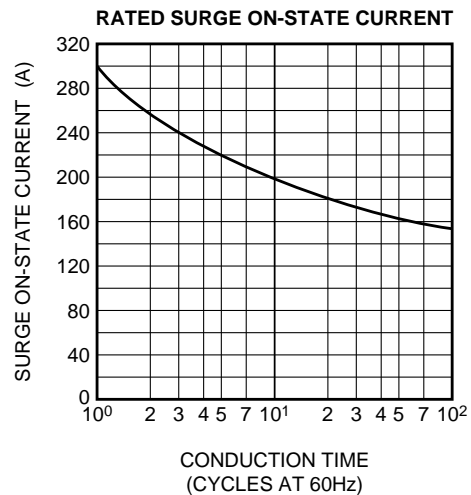
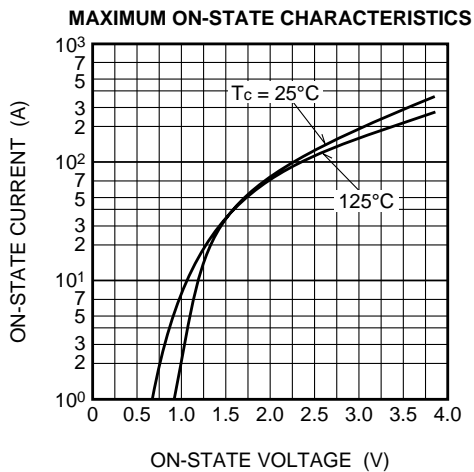
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**MEDIUM POWER USE
NON-INSULATED TYPE, GLASS PASSIVATION TYPE**

ELECTRICAL CHARACTERISTICS

| Symbol | Parameter | Test conditions | Limits | | | Unit |
|---------------|--|---|--------|------|------|--------------------|
| | | | Min. | Typ. | Max. | |
| IRRM | Repetitive peak reverse current | $T_j=125^\circ\text{C}$, V_{RRM} applied | — | — | 4.0 | mA |
| IDRM | Repetitive peak off-state current | $T_j=125^\circ\text{C}$, V_{DRM} applied | — | — | 4.0 | mA |
| V_{TM} | On-state voltage | $T_c=25^\circ\text{C}$, $I_{TM}=60\text{A}$, Instantaneous value | — | — | 1.8 | V |
| dv/dt | Critical-rate of rise of off-state voltage | $T_j=125^\circ\text{C}$, $V_D=2/3V_{DRM}$ | 50 | — | — | V |
| VGT | Gate trigger voltage | $T_j=25^\circ\text{C}$, $V_D=6\text{V}$, $I_T=0.5\text{A}$ | — | — | 3.0 | V |
| VGD | Gate non-trigger voltage | $T_j=125^\circ\text{C}$, $V_D=1/2V_{DRM}$ | 0.25 | — | — | V |
| IGT | Gate trigger current | $T_j=25^\circ\text{C}$, $V_D=6\text{V}$, $I_T=0.5\text{A}$ | — | — | 50 | mA |
| tgt | Turn-on time | $T_c=25^\circ\text{C}$, $V_D=100\text{V}$, $I_T=15\text{A}$, $I_G=0.1\text{A}$ | — | — | 10 | μs |
| $R_{th(j-c)}$ | Thermal resistance | Junction to case | — | — | 1.0 | $^\circ\text{C/W}$ |
| $R_{th(c-f)}$ | Contact thermal resistance | Case to fin | — | — | 0.4 | $^\circ\text{C/W}$ |

PERFORMANCE CURVES

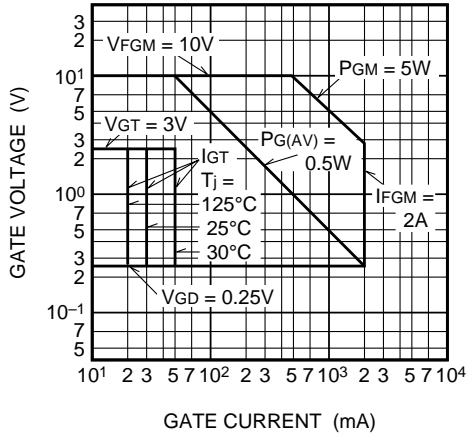


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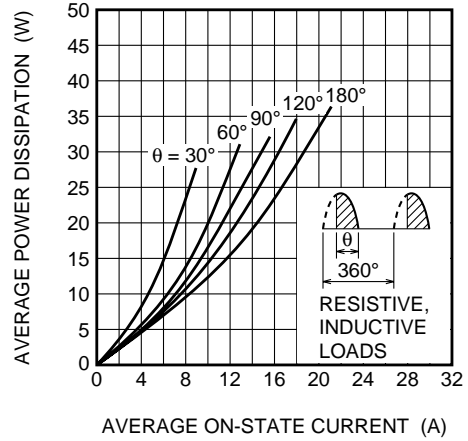
MEDIUM POWER USE

NON-INSULATED ALUMINUM TYPE, GLASS PASSIVATION TYPE

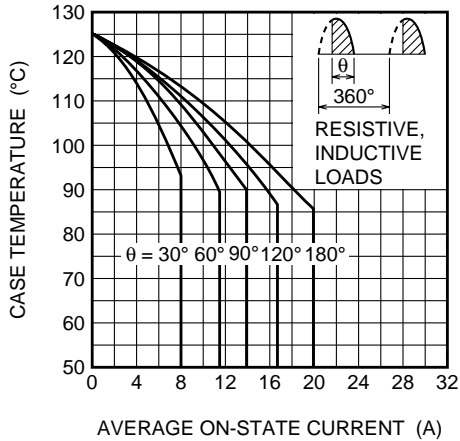
GATE CHARACTERISTICS



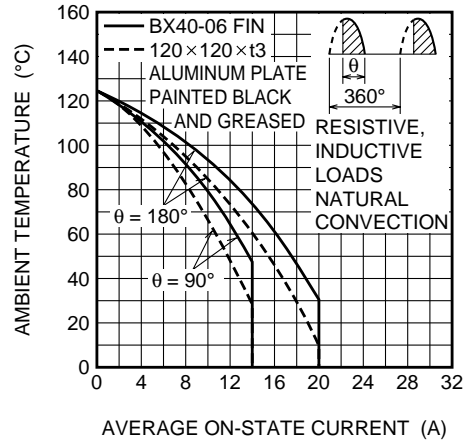
MAXIMUM AVERAGE POWER DISSIPATION (SINGLE-PHASE HALF WAVE)



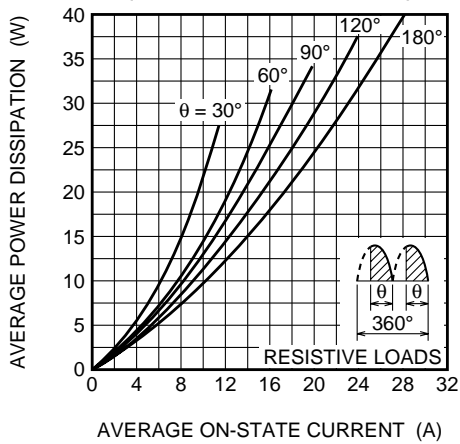
ALLOWABLE CASE TEMPERATURE VS. AVERAGE ON-STATE CURRENT (SINGLE-PHASE HALF WAVE)



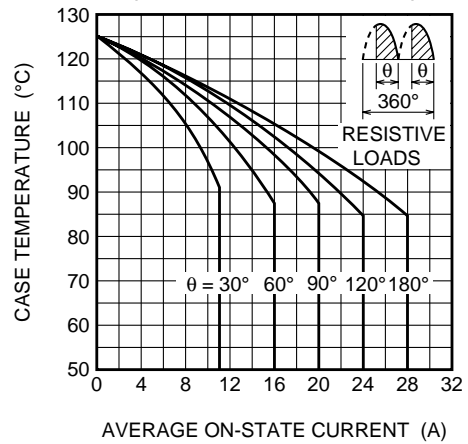
ALLOWABLE AMBIENT TEMPERATURE VS. AVERAGE ON-STATE CURRENT (SINGLE-PHASE HALF WAVE)



MAXIMUM AVERAGE POWER DISSIPATION (SINGLE-PHASE FULL WAVE)



ALLOWABLE CASE TEMPERATURE VS. AVERAGE ON-STATE CURRENT (SINGLE-PHASE FULL WAVE)

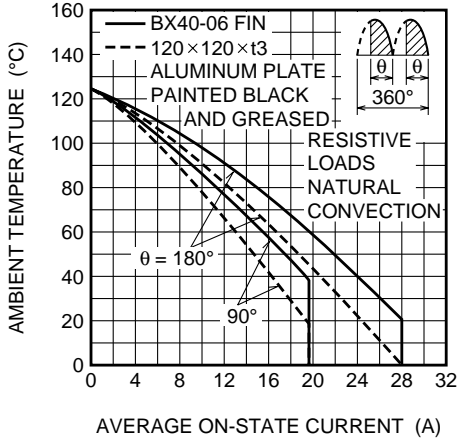


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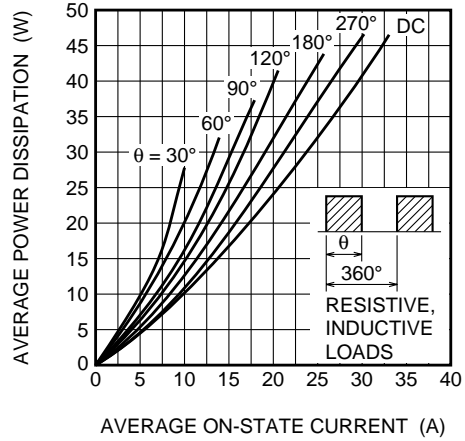
MEDIUM POWER USE

NON-INSULATED TYPE, GLASS PASSIVATION TYPE

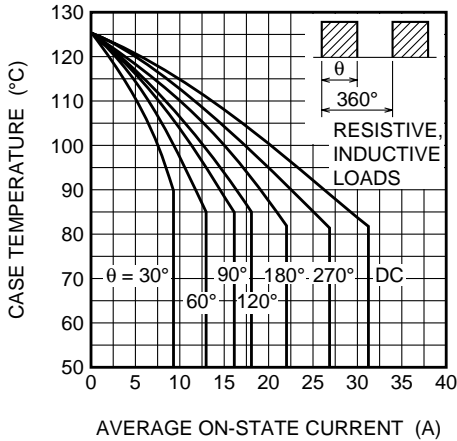
ALLOWABLE AMBIENT TEMPERATURE VS. AVERAGE ON-STATE CURRENT (SINGLE-PHASE FULL WAVE)



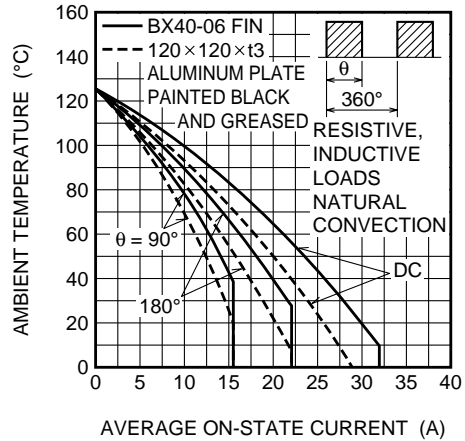
MAXIMUM AVERAGE POWER DISSIPATION (RECTANGULAR WAVE)



ALLOWABLE CASE TEMPERATURE VS. AVERAGE ON-STATE CURRENT (RECTANGULAR WAVE)



ALLOWABLE AMBIENT TEMPERATURE VS. AVERAGE ON-STATE CURRENT (RECTANGULAR WAVE)



CR20F BLOCK FIN BX40-06 OUTLINE DRAWING (Unit: mm)

